

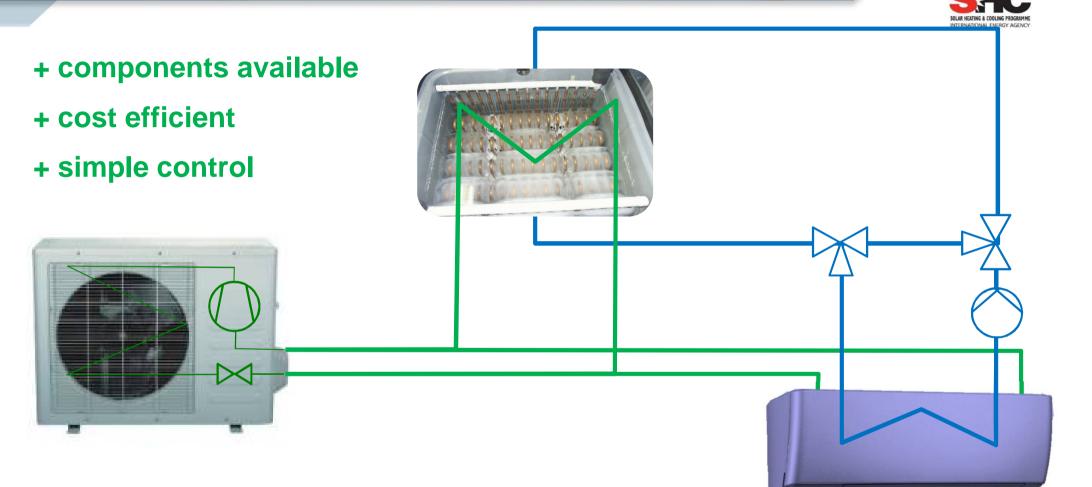
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Institute of Air Handling and Refrigeration ILK Dresden Ongoing developments in SolarSplit – sub project: Integration of Ice Storage in to Mono-Split-Units

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Integrating an Ice Storage Option 1



- poor direct cooling efficiency
- high thermal inertia during initial cooling

Integrating an Ice Storage Option 1



- + components available
- + cost efficient
- + simple control

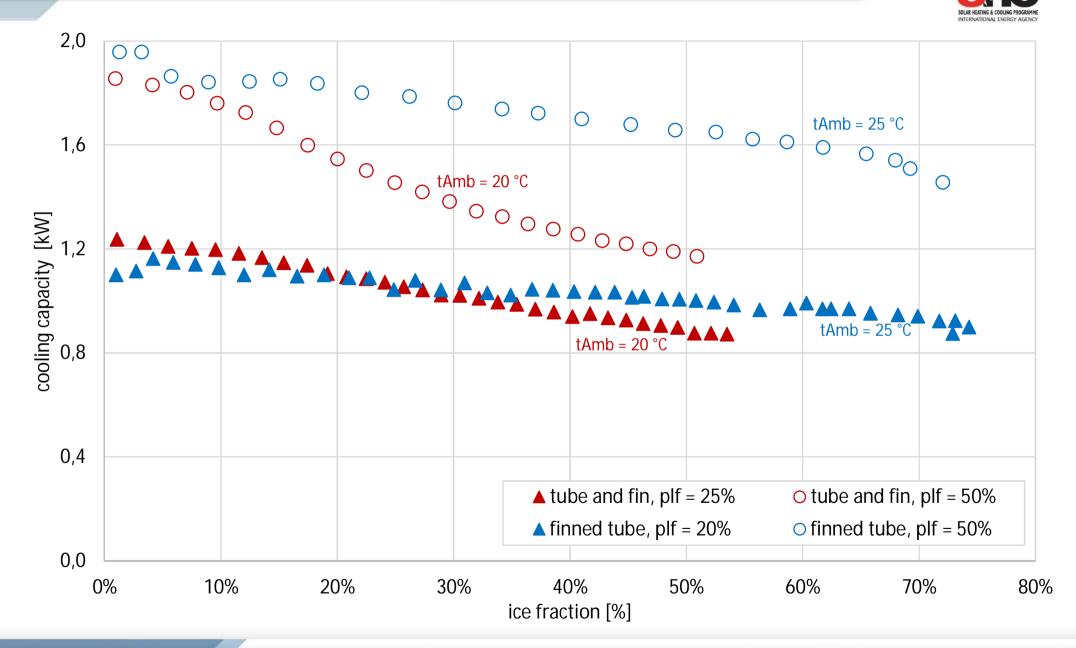


- high thermal inertia during initial cooling

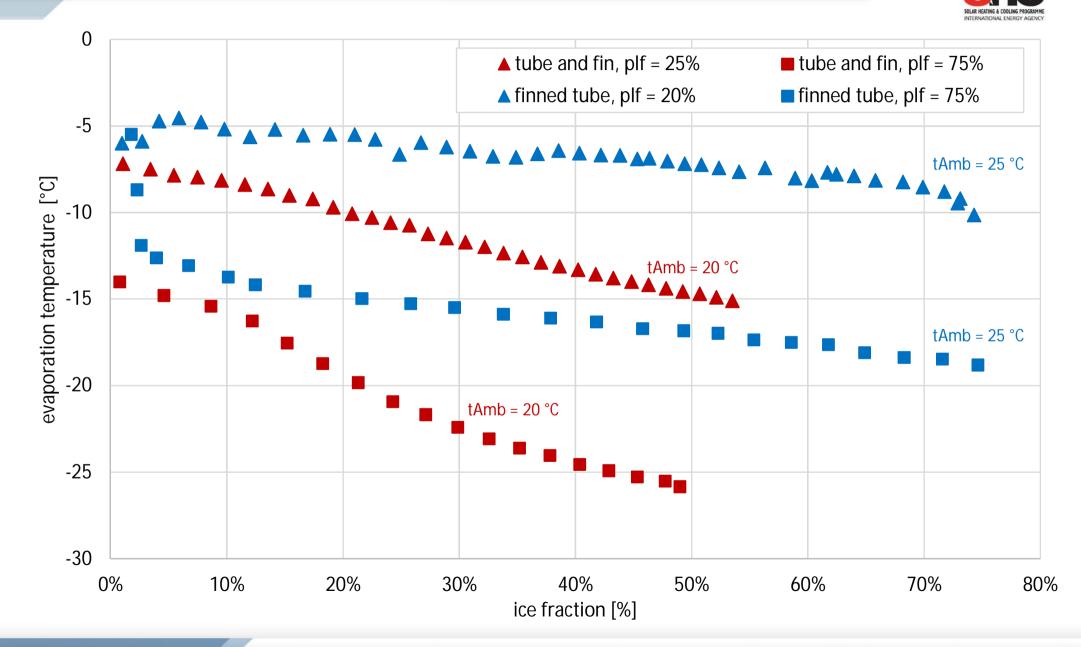


	tube and fin	finned tube	
tubo longth	2 x 6.2 m	4 x 4.95 m	
tube length	in series	in parallel	
tube outside surface	0,39 m ²	0,51 m ²	Manna -
fin water side area	2,32 m ²	0,91 m ²	Cammins)
total water side area	2,71 m ²	1,42 m ²	
tube material	copper	aluminum	
fin material	aluminum	aluminum	
mean fin length	9,8 mm	11,1 mm	
refrigerant volume	5,8 I	5,01	annes State

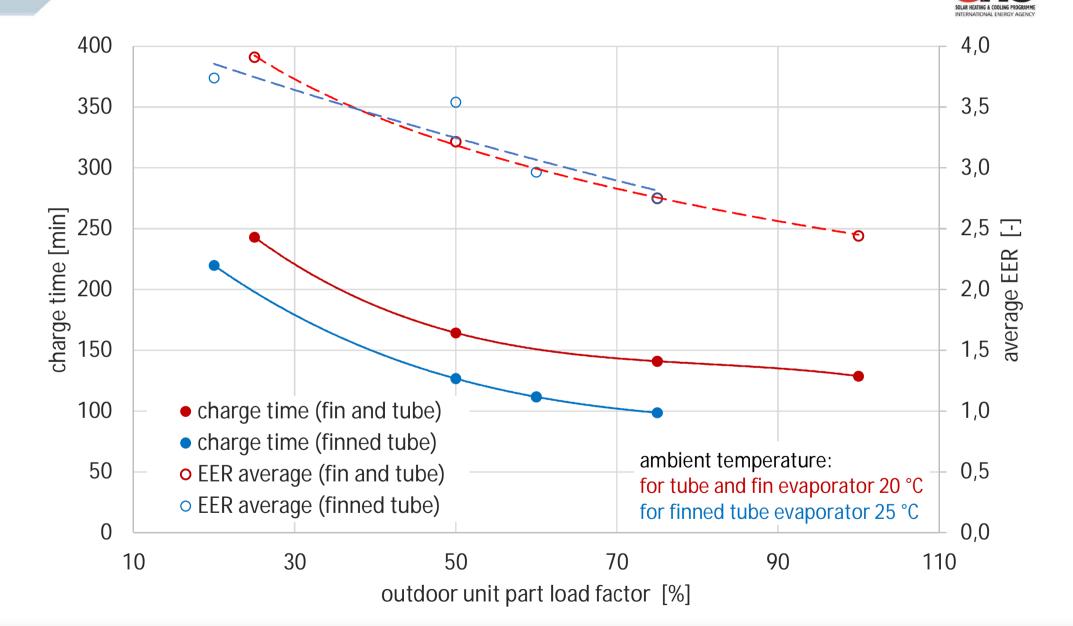
Storage Charging Cooling Capacity vs. Ice Fraction



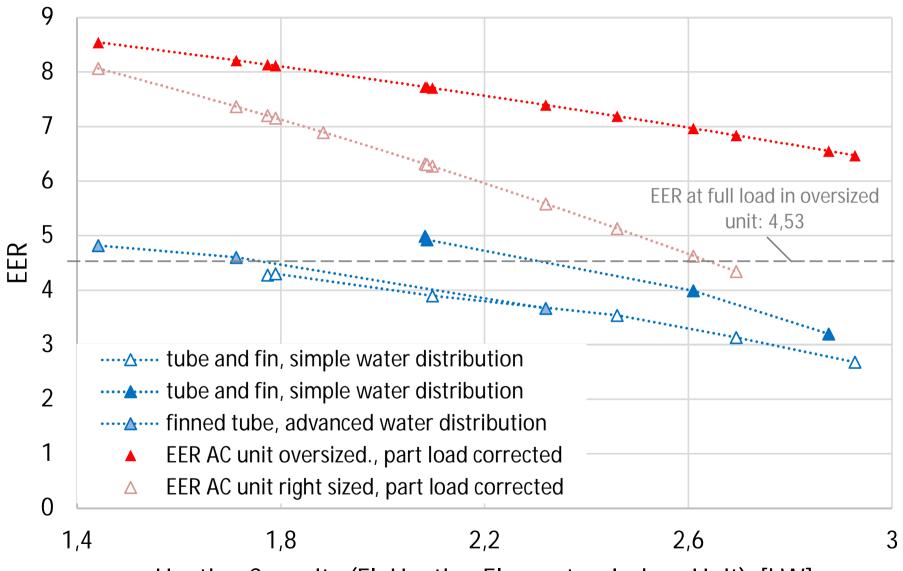
Storage Charging Evaporation Temperature vs. Ice Fraction



Charge time and EER vs. Outdoor Unit PLF for charging process 15 °C to 50 % ice fraction



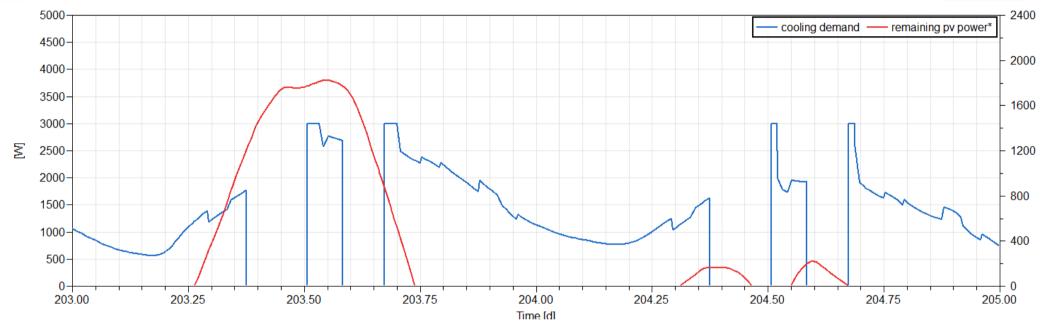
Efficiency in Direct Cooling Mode



Heating Capacity (El. Heating Element or Indoor Unit) [kW]

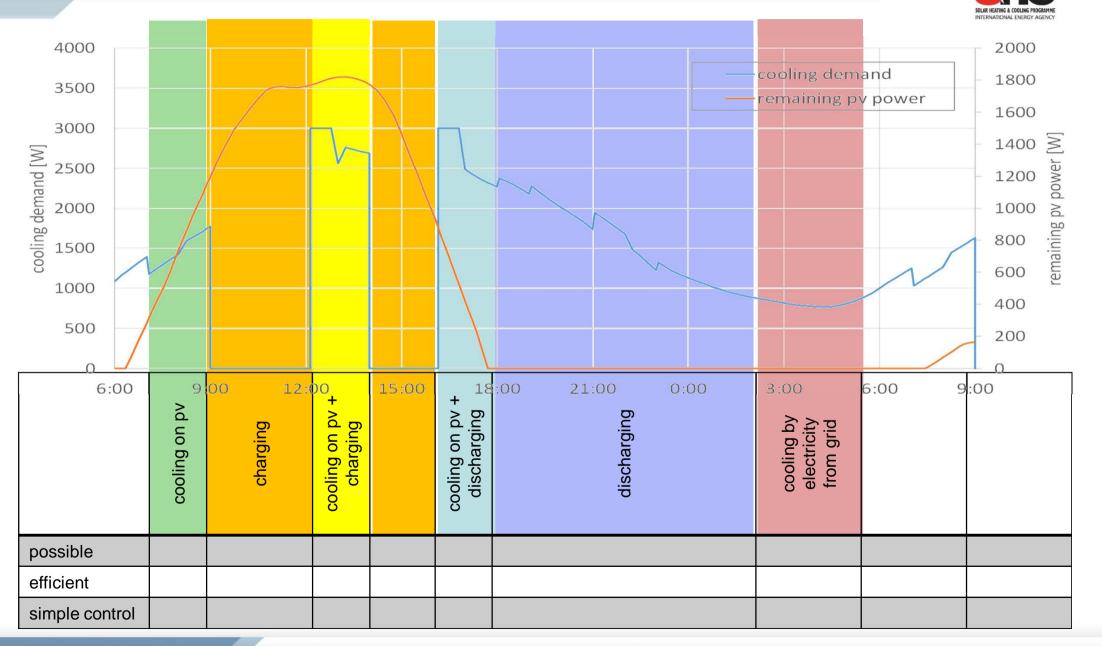






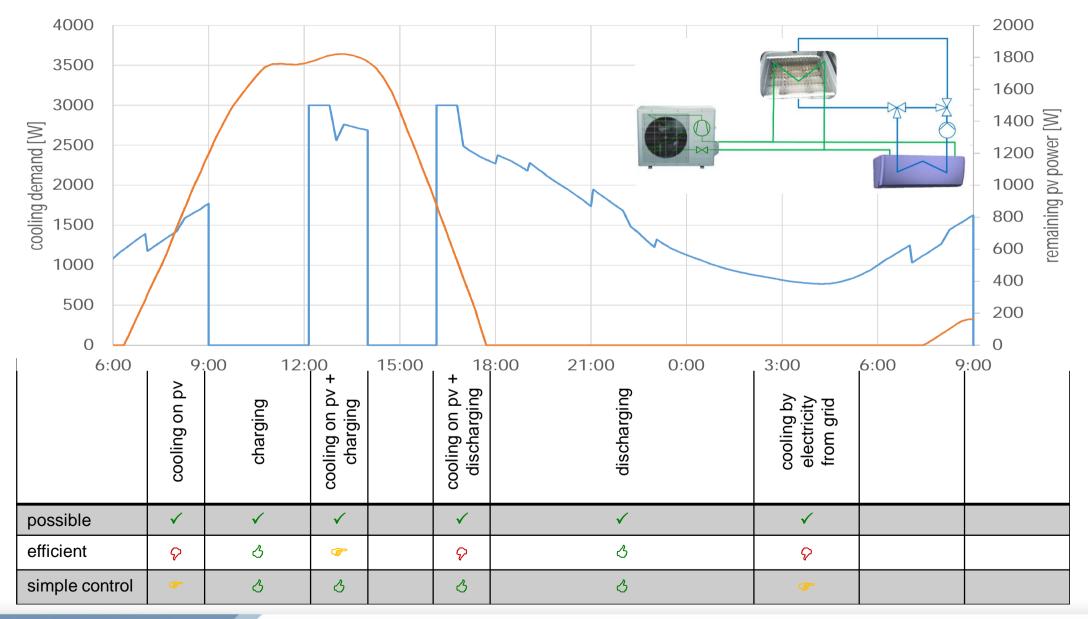
possible					
efficient					
simple control					

Possible Operations Modes Depending on Cooling Demand and Remaining PV Power

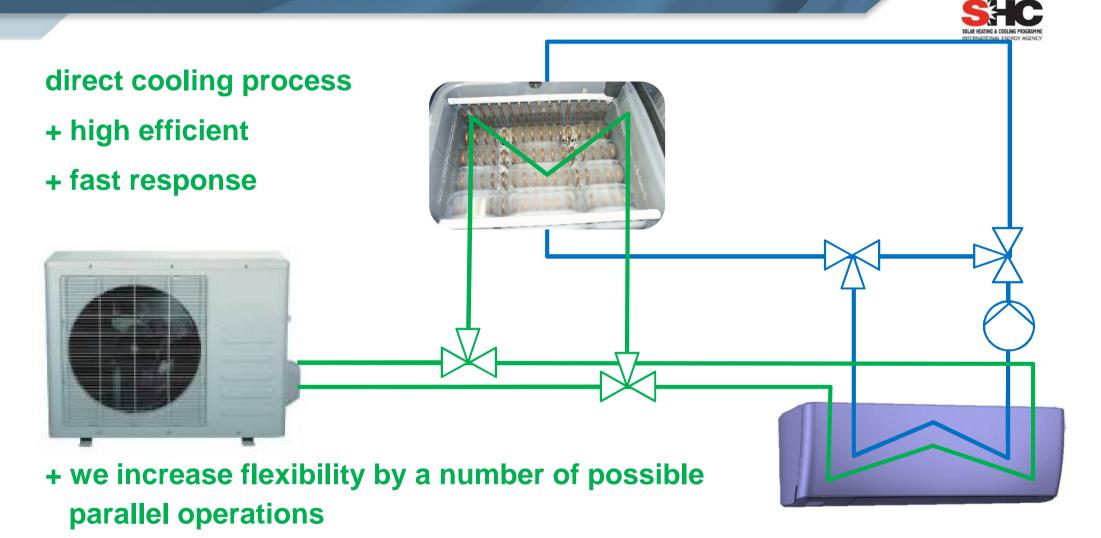


Possible Operations Modes – Option 1





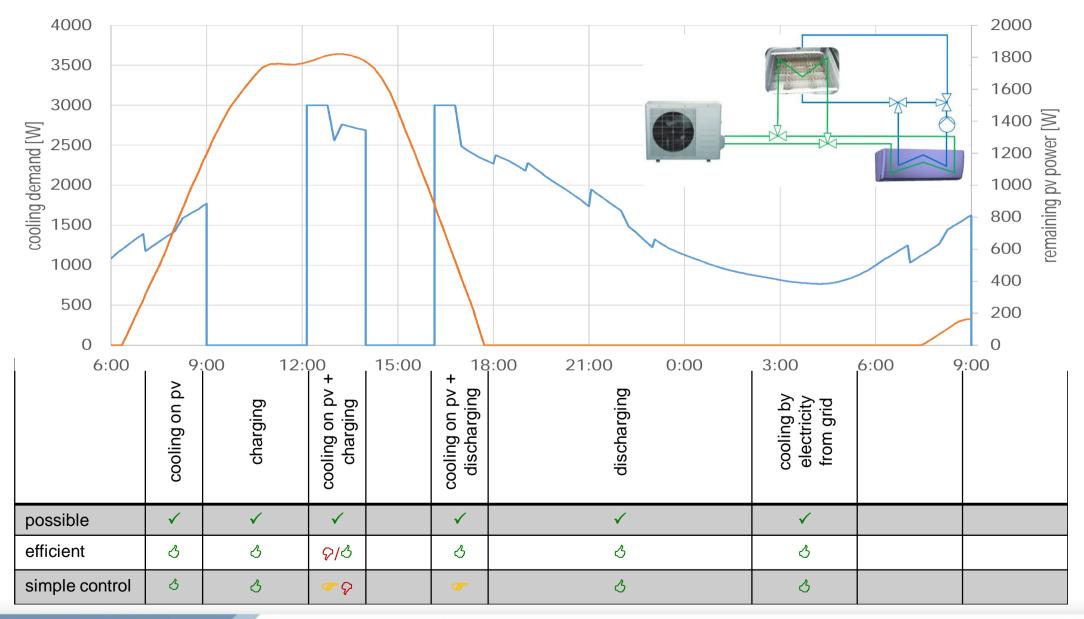
Integrating an Ice Storage Evolution Stage



- complex control required
- expensive indoor unit and installation

Possible Operations Modes – Option 2





Integrating an Ice Storage Alternative



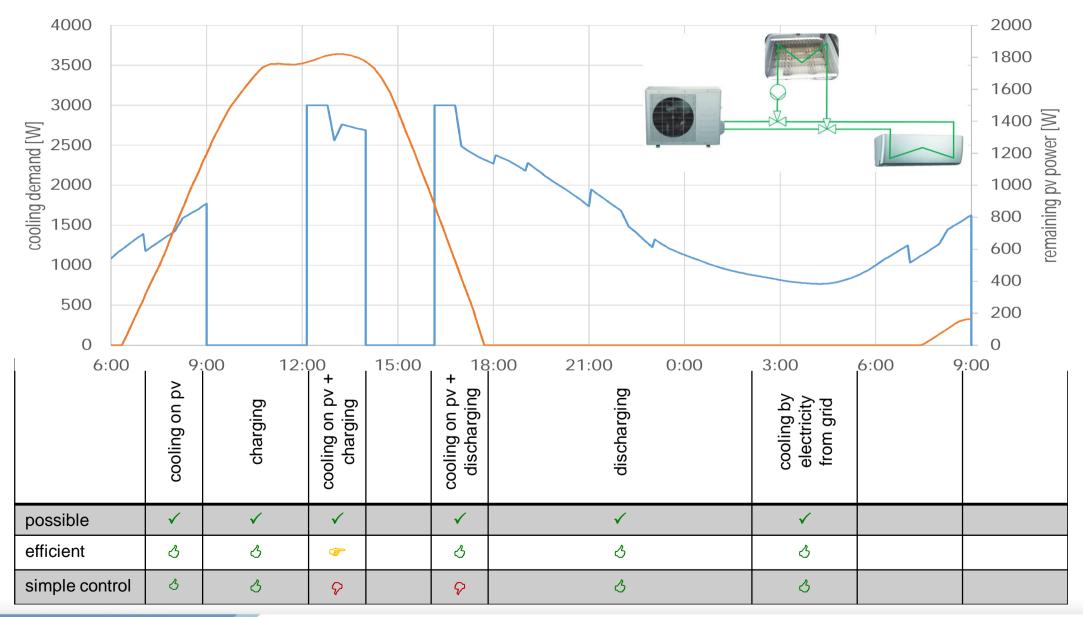
- + standard indoor unit
- + no water cycle
- + high efficiency



- refrigerant pump availability
- complex control (refrigerant location)
- discharge process might be less efficient

Possible Operations Modes – Option 3





Refrigeration Pumps Tests

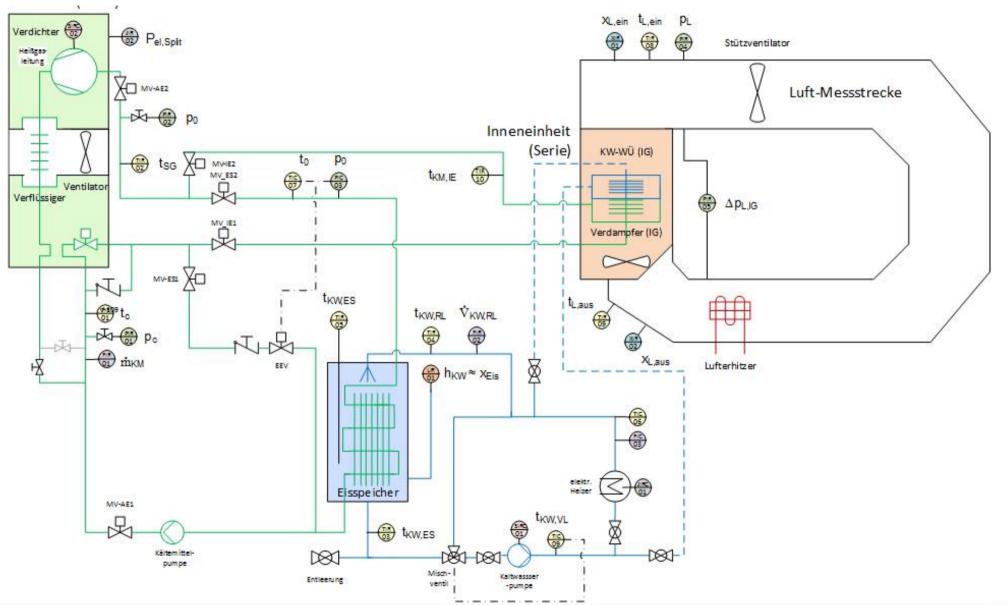


- **b** no pumps for liquid refrigerants are available in the required range
- **b** compared to application of available pumps conditions differ in...
 - viscosity of refrigerants is lower than of other media (diesel, gasoline)
 - pressure increase is low
 - absolute pressure level is high (up to 40 bar and higher)
 - refrigerant state is near to saturation (pressure decrease leads to vaporization)
- **cooperation with a German pump manufacture**
 - first promising results in a test cycle
 - right now installed in the test rig

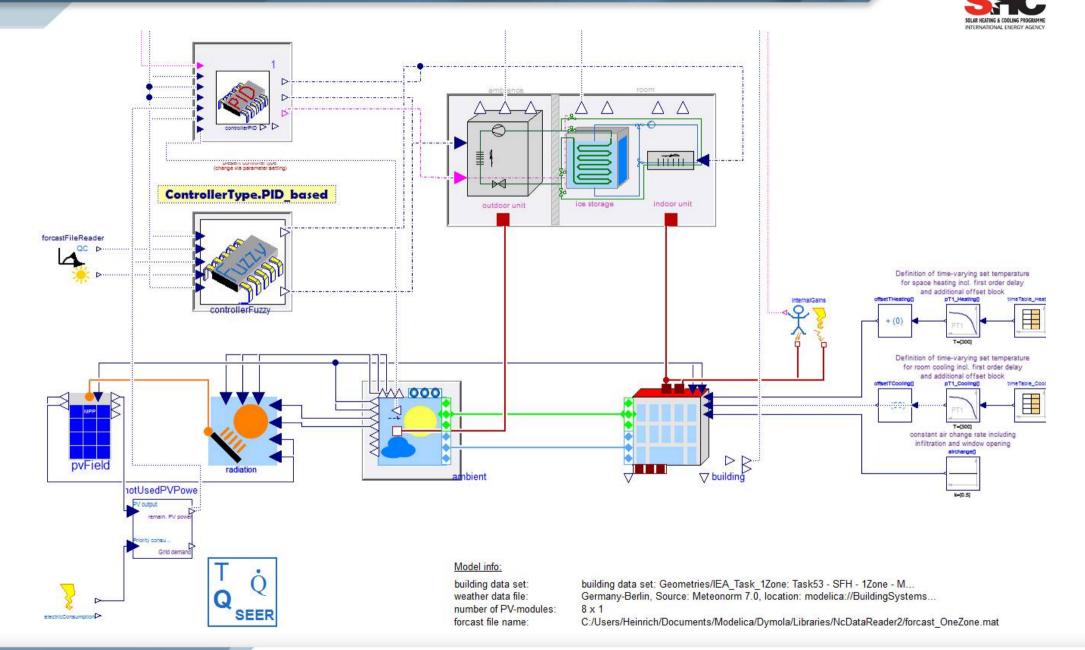


Test Rig Extension



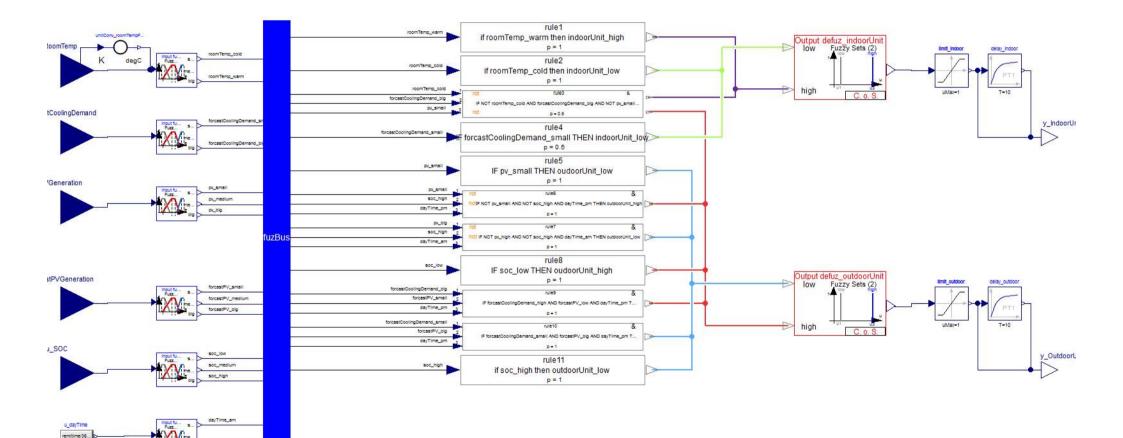


Controller Development using Modelling / Simulation



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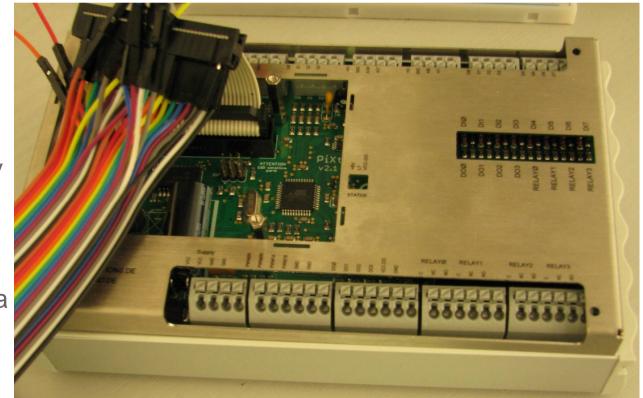
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SOLAR HEATING & COOLING PROGRAMM

Controller Implementation



- Controller implementation in Arduino / Pi based controllers
 - both variants (PID based and fuzzy based)
 - forcast for pv-production and cooling demand based on web-queries and simple calculation models
- Controller test on test rig
 - hardware controller
 - using real forcast data
 - using current pv-electricity generation from ILK-pv-system
 - using current weather data and building model to generate heat load



Simulation Results using Models based on the Test Rig Results



